



INSTALLATION INSTRUCTIONS

PART# BFERD94R

FRONT END REPLACEMENT: RAM 1500: 1994-2001

RAM 2500/3500: 1994-2002

Note: These products will not fit on the 1998-2002 Sport Series

- 1.** Remove the two side bumper brackets. (The brackets that bolt the side of the bumper to the side of the frame.)
- 2.** Remove the factory bumper along with the bumper brackets.
- 3.** Mount the front bumper by using the (6) ½" bolts provided. Level the front bumper and then tighten the bolts.
- 4.** Mount the license plate, using (2) ¼" bolts, to the flat bar that is welded to the receiver tube.

MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!

Special care should be exercised in the handling, storage and installation of Roughneck HD equipment. The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances the use of mechanical equipment during the transfer and installation of the equipment. Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions. Periodically check tightness of bolts to make sure they are tight and unlikely to fail.